

CERTIFICADO

Soldeo de vehículos y componentes ferroviarios según: EN 15085-2

Este Certificado se emite a: **METALMECÁNICAS HERJIMAR, S.L.**
Calle Manganeso, Parcela 78-96, Pol. Industrial de los Camachos
(30369) Cartagena, Murcia (España)

Está cualificado para realizar trabajos de soldadura dentro del rango de certificación:

Clase de certificación CL1 según EN 15085-2:2020 Tipo de actividad: P (Production), M (Mantenimiento)

Tipo de componentes: Nueva fabricación y reparación de vehículos ferroviarios y sus componentes

Procesos de soldeo y grupos de materiales base:

Procesos de Soldeo (EN ISO 4063)	Grupo de Material Base (CEN-ISO/TR 15608)	Rango de espesores	Comentarios
131	22.4 23.1	t = 2 - 30 mm t = 3 - 16 mm	BW FW, sl
135	1.2 1.2/2.2 1.2/2.2 10.1, 8.1/10.1, 8.1 10.1 2.2, 3.1 2.2 8.1	t = 7.5 - 30 mm - t ≥ 5 mm t = 1 - 4 mm t = 3 - 8 mm t = 3 - 24 mm t = 3 - 24 mm t = 1.5 - 4 mm	BW FW, t1 ≥ 5 mm, t2= 3-16 m FW BW, sl FW, sl BW FW, ml FW, sl
136	1.2	t = 3 - 8 mm	sl
141	1.2 10.1 10.2 8.1/10.1 8.1	t = 1.5 - 4 mm t = 2 - 6 mm t = 3 - 11 mm D ≥ 44.5 mm t = 1.5 - 2.5 mm t = 1.5 - 2.5 mm	FW, sl FW, sl BW FW, sl BW, sl

Coordinador de soldeo (CSR): Javier Mendoza Rodríguez (IWE-ES-1687) (Nivel A) Nacido: 1984

Sustituto coordinador de soldeo (CSS): Juan Antonio Ayala Sarabia (Nivel B), Nacido 1979

Comentarios: ver anexo.

Certificado No: LRQA/15085/CL1/171/20/OA2

Certificado en vigor: desde 15 de noviembre de 2022 hasta 20 de abril de 2023

Emisión: 15 de noviembre de 2022

Auditor: Vicente Rouco

IWE Nº: ES-994

Juan Antonio Pozo

Deputy head of certification body

Condiciones generales (ver anexo)

Annex certificate No: L LRQA/15085/CL1/171/20/0A2

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Comments:

Este certificado está sujeto a la vigilancia del cumplimiento por parte de LRQA Inspection Iberia, S.A según los requisitos de la norma EN15085-2: 2020.

Pequeño fabricante de acuerdo al Anexo C de EN15085-2.

General regulations

according to EN 15085-2: 2020

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid